



STREET SCENE EQUIPMENT, INC.

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FORD EXPEDITION

1997 - 2002

FENDER FLARE SET

INSTALLATION INSTRUCTIONS

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation.

PARTS LIST					
4	Urethane Flares	1	Instruction Sheet	1	Roll Double sided Tape 27' long
32	S/S Phillips Screws	1	Street Scene Decal		

TOOL LIST	
Drill Motor, Drill Bits, Safety Glasses, Phillips Screwdriver, Vise Grip Pliers, masking Tape	

NOTE:

Preparation of the urethane surfaces to be painted is important to achieve proper fit and finish. However, these components are flexible and attention should be paid to the type of paint chosen for these applications.

Notes About Installation & Cleaning

Pre-fit all pieces to the vehicle. Once you are assured that you have the right fender flare kit you may proceed. If you don't please call Street Scene right away. We highly recommend using masking tape anywhere the fender flare kit pieces may be touching the vehicle body to prevent scratches during the pre-fit. Do any sanding, filing, or spacing necessary (**Before Painting**) for a clean tight fit. Spending the extra time now will assure you of a perfect installation. After the pieces have been painted make sure that the areas where double sided tape is applied do not have overspray. The surface should be urethane (Black) and nothing else.

Painting Urethane

Urethane components require a special cleaning and painting procedure to obtain a proper finish. Once the urethane components have been properly pre-fitted, **CLEAN AND SCRUB THEM !** Using plenty of hot water, plenty of scouring power (Like AJAX or COMET) and a # 7447 Scotch Brite Pad. Scrub each piece thoroughly until there are no shiny spots. Scrub all surfaces especially the backside top sections that will be against the body. You will be applying double sided tape to this area so **clean and sand it !**. The goal is to achieve an even dull finish on all surfaces to be painted. After you've finished scrubbing the parts completely repeat the procedure one more time. If this is not done properly the paint will not stick! . Any automotive primer will provide excellent adhesion to the part if the surface is properly prepared, however we do not recommend using lacquer primer on urethane components due to it's rigidity. Elastomeric or acrylic primers can be used but elastomeric primers due to the flex agent added are preferred over acrylic primers. Light sanding is recommended after primer has dried and before final color painting.

On All The Street Scene Flare Kits Preferred Procedures Are:

- A. Pre-fit, sand and shape
- B. Paint
- C. Install

Installation Instructions

1. Place double-sided tape on edge of the flares, (**Note: leave the tape backing on tape for now**).
2. Use vise grips to clamp the flares to the fenders using the inner lips, the tape is now against the fender. Pull a little piece of the tape backing out between the fender and flare.
3. Make sure fender flare is positioned properly and then pull the tape backing off of tape from in between fender and flare.
4. Screw eight self tapping sheet metal screws into each flare equally spaced on the inner lip of the fender.
5. Done.

