STREET SCENE EQUIPMENT, INC.

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950-61125
1997 - 2004
DODGE DAKOTA
TAILGATE HANDLE RELOCATOR

INSTALLATION INSTRUCTIONS

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation.

PARTS LIST					
1	Handle Relocator	1	Instruction Sheet	8	# 8 X 3/4" Washer Head Screws
1	Filler Plate	1	Street Scene Decal		

TOOL LIST
Drill Motor, 5/32" Drill Bit, 3/8" Ratchet, Socket Set, Flat Blade Screwdriver, Phillips Screwdriver,
Tape Measure, Saber Saw Or Die Grinder, Mig Welder

1. Remove the tailgate fromt the truck and place face down on a covered table or bench.
2. Remove the plastic ring around the handle then turn the tailgate over and remove the three bolts that hold the handle, disconnect latch rods and remove handle from tailgate. Diagram # 1 & # 2

Diagram # 1

Diagram # 2

3. Using the drawing provided, cut back of tailgate to install relocator. See Cutting Drawing # 1 also see diagram # 3 & # 4.

Diagram # 3

Diagram # 4

4. Mount handle into relocator using factory bolts. See Diagram # 5

Diagram # 5

5. Reverse plastic rod clips on handle. They should nowsnap in from the bottom. See Diagram # 6

Diagram # 6

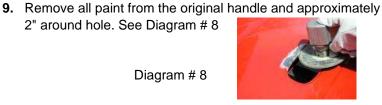6. Place handle relocator in tailgate and hook up latch rods.
7. Using screws provided mount relocator to tailgate. See Diagram # 7 Make sure handle and rods move freely.

8. Turn tailgate over face up.
9. Remove all paint from the original handle and approximately 2" around hole. See Diagram # 8

Diagram # 7

Diagram # 8

12/8/03 SSE 950-61125

10. Place supplied filler plate over existing hole and tack weld into place. We recommend a mig (wire feed) welder. **NOTE:** Welding one continuous weld will cause tailgate to warp. Tack a small area and let cool then repeat until complete. **NOTE:** If you do not have a mig welder we recommend using a professional. See Diagram # 9

Diagram # 9

11. Grind down the welds and finish off with body filler, See diagram # 10 & # 11 block sand, primer and then paint. Now your ready to reinstall the tailgate back onto the truck.

Diagram # 10

Diagram # 11

Part # 950-61125 Drawing # 1 1997 - UP Dodge Dakota Tailgate Handle Relocator

8 7/8"

5 3/4"

28 1/2"

Distance From The
End Of Tailgate To
The Center

4 1/8"

Top Of Tailgate