



STREET SCENE EQUIPMENT, INC.

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950-61140
FORD F-150 FLEETSIDE
1997 - 2003
TAILGATE
HANDLE RELOCATOR

INSTALLATION INSTRUCTIONS

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation.

PARTS LIST					
1	Handle Relocator	1	Instruction Sheet	4	# 8 X 3/4" Washer Head Screws
1	Filler Plate	1	Street Scene Decal		

TOOL LIST
Phillips Screwdriver, Cutting wheel, Die Grinder, Welder (Wire Feed) Tape Measure, Torx Socket Set

1. Remove the tailgate from the truck and place face down on saw horses or covered bench.
2. Remove inside inspection panel, Disconnect rods from handle, then remove the two mounting bolts and remove handle from tailgate see photo 1, 2, 3.

PHOTO # 1



PHOTO # 2



PHOTO # 3



3. Using diagram A, cut inner bracing to make room for relocator see photo 4 & 5.

PHOTO # 4



PHOTO # 5



4. Using diagram B, cut inspection panel see photo 6 & 7.

PHOTO # 6



PHOTO # 7



5. The inner brace must also be cut out see photo # 8.
6. Reinstall inspection panel into tailgate and bolt down.

PHOTO # 8



7. Mount handle into relocater using factory bolts. See photo 9 & 10.

PHOTO # 9



PHOTO # 10



8. Place handle relocater in tailgate and hook up latch rods. See photo # 11

PHOTO # 11

9. Using screws provided mount relocater to tailgate. See photo 12
Make sure handle and rods move freely.

PHOTO # 12



10. Turn tailgate over face up.

11. Remove all paint from original handle hole and approximately 2" around hole. See photo # 13

PHOTO # 13

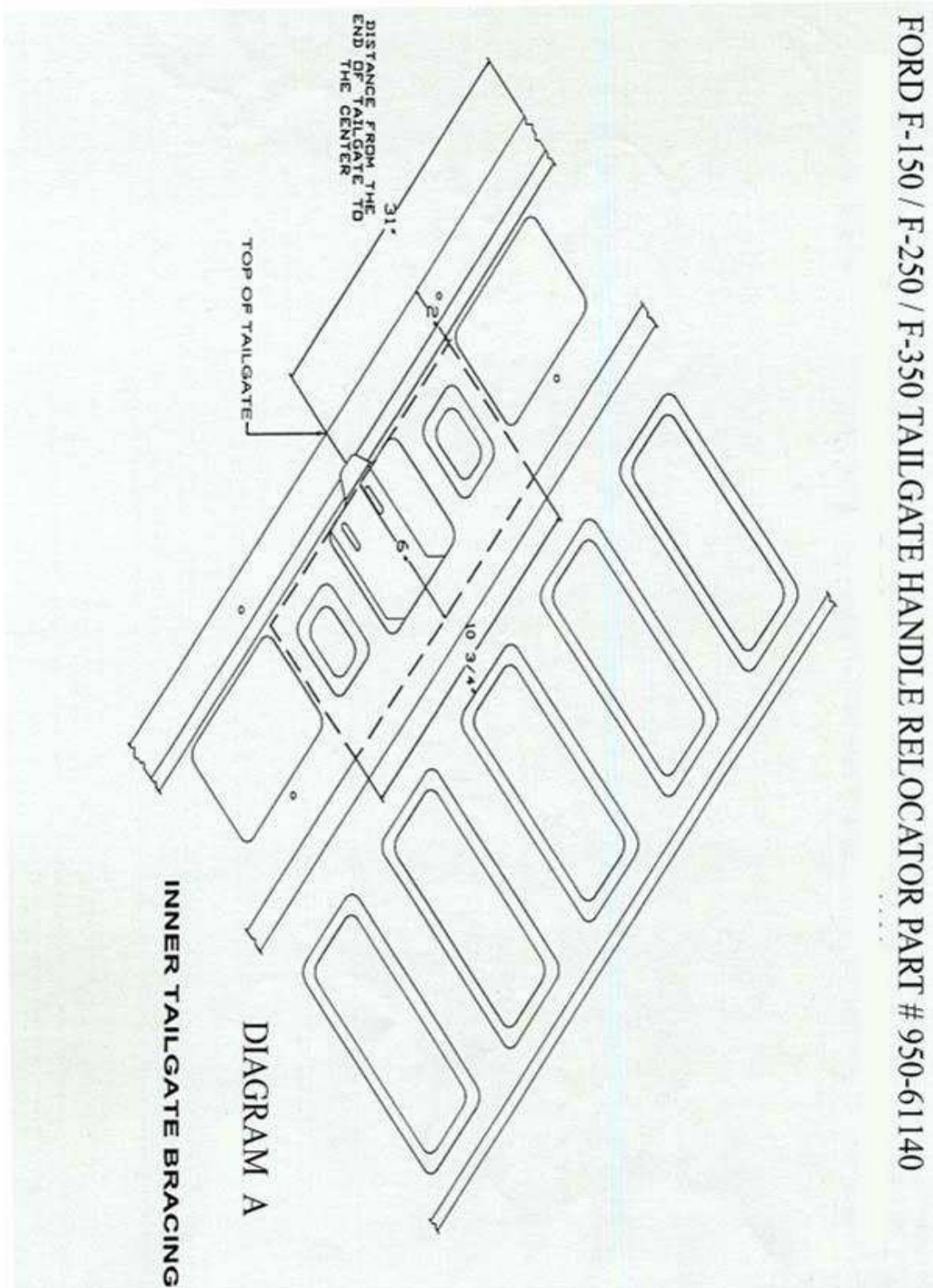


12. Place supplied handle filler plate cover over existing hole and tack weld into place. We recommend a mig (wire feed) welder. **NOTE:** Welding one continuous line will cause tailgate to warp. Tack a small area then let cool and repeat until complete. See photo # 14.

PHOTO # 14



13. Grind down the welds and finish off with body filler, block sand, primer and paint. Now your ready to re-install the tailgate back onto the truck.



FORD F-150 / F-250 / F-350 TAILGATE HANDLE RELOCATOR PART # 950-61140

