



# STREET SCENE EQUIPMENT, INC.

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950-70191  
2007  
GMC SIERRA  
ROLL PAN  
GENERATION 1  
URETHANE

## INSTALLATION INSTRUCTIONS

**NOTE: Fit all parts before painting ( See Special Instructions For Paint Prep. ) Parts that have been installed, preped, or painted are not returnable.**

\*\*\*\*\* **NOTE: WILL NOT FIT CHEVY TRUCKS** \*\*\*\*\*

### NOTE:

**Check fit all body parts PRIOR to paint. Follow urethane prep instructions before painting. Take your time and pre-fit all pieces so that they will have a tight fit to the body.**

**VERY IMPORTANT !** Read and understand all directions and check the following parts list before starting installation.

PARTS LIST					
1	Roll Pan	1	Instruction Sheet	2	Stainless Steel Screws
1	Crank Tube Support	1	Urethane Prep Sheet	1	Spare Tire Lock Cover Plug
1	Street Scene Decal	2 PKS	Adhesion Promotor	4 FT.	1/2" Wide Two Sided Tape
				5	Washer Head Screws

INSTALLATION TOOL LIST	
Drill Motor, 1/8" Drill Bit, Razor Blade, Phillips Head Screwsdriver	

1. Before beginning installation , be sure to wear proper eye care protection.
2. Remove bumper. Remove the spare tire lock tube from bumper, Pop off the cover and discard.
3. If you are installing the Street Scene Street Hitch P.N. 950-60122, install it at this time.
4. Remove the tailgate.
5. Cut 1 1/8" inch off the spare tire hoist tube on the truck. DO NOT cut more. Slide the lock tube removed from the bumper onto the tube on the truck. Position it so that the face is parallel to the bed of thrck.
6. Set the roll pan on it's face on a covered table or work bench. Clean the surface of the roll pan by the crank tube hole with alcohol or other degreessor to remove all oils. Wipe with adhesion promotor do the same on the backside of the crank tube support. Apply the two sided tape to the crank tube support. Install the crank tube support to the roll pan alligning the center hole. Make sure that the open side of the crank tube support faces toward the center of the roll pan.
7. Set the roll pan into position aligning the spare tire hoist tube with the hole in the roll pan. Make sure the tube sets into the receiver on the back side of the roll pan. Align the ends with the corners of the bed. Tape roll pan into position. NOTE: If roll pan does not fit against truck cut an additional 1/4" off the crank tube until roll pan fits snugly. DO NOT cut any more than needed.
8. Align roll pan and drill five 1/8" holes in roll pan. One in the center one at each corner 1 1/2" from ends, and one centered between. Continue to drill thru into the bed.
9. Remove the roll pan.
10. Apply the adhesion promotor to bed corners and to roll pan. Install the two sided tape to the back side of roll pan corners. DO NOT remove the backing at this time.
11. Install roll pan to truck and attach with the five washer head screws provided. Remove the tape backing and secure corners of roll pan to the bed corners.
12. Remove the tail lamps from bed by removing the two phillips head screws securing them.
13. Drill an 1/8" hole thru the metal behind the roll pan and into the tape area. When drilling DO NOT drill through. Roll pan can not be returned if damaged.
14. Re-install tail lamps and tail gate.