



STREET SCENE EQUIPMENT, INC.

365 McCormick Avenue
Costa Mesa, Ca. 92626
Phone (714) 426-0590 Fax (714) 426-0591

950-70836
2007
FORD EXPEDITION
GENERATION 1
FRONT FASCIA
W / NO FLARES

INSTALLATION INSTRUCTIONS

NOTE: Fit all parts before painting (See Special Instructions For Paint Prep.) Parts that have been installed, preped, or painted are not returnable.

NOTE:

Check fit all body parts PRIOR to paint. Follow urethane prep instructions before painting. Take your time and pre-fit all pieces so that they will have a tight fit to the body.

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation.

PARTS LIST					
1	Front Fascia	1	Instruction Sheet	6	Installation Clips # 71098
		1	Urethane Prep Sheet	1	Street Scene Decal
6	1/4" Tree Push In Fasteners # 18379			2	# 14 Truss Head Phillips Screws S/S
6	6 MM Push Retaining Rings # 70920				
2	1/4" Push Mount Rivets # 70919				

TOOL LIST
5 MM, 6 MM, 7 MM, 10 MM Sockets, Ratchet, 10" Extension, Phillips Screwdriver, Flat Blade Screwdriver Panel Removal Tool, # 30 Torx Socket, Drill Motor, 5/32", 1/8", 5/16" Drill Bits, 1/8" Drive Punch, Hammer Side Cut Pliers

STEP I REMOVING THE FASCIA

NOTE: The grille and fascia will be removed as an assemble.

1. Remove the twelve fasteners that secure the panel between the grille and core support by unscrewing the center screw and then prying out the body. Remove the four # 30 Torx head fasteners attaching the grille shell.

PHOTO 1



PHOTO 2



2. Remove the push in tree fasteners attaching the rubber air shield to the grille at each end.

PHOTO 3



3. Remove the head lamps by removing the two 10 MM washer head bolts on the top side of each head lamp. Pull headlamp up and then out to remove. Disconnect the wire harness from lamps by depressing the tang and turning the lamp socket 90 degrees CCW.

PHOTO 4



4. Reach in and down behind the fog lamps in fascia and unplug lamps.
5. From the underside of vehicle remove the two push in tree fasteners that secure the two extensions from the fascia to the cross-member. Remove the remaining push in tree fasteners securing the rubber apron to the cross-member.
6. In the front wheel wells locate the two 7 MM head screws attaching the inner fender to the front fascia and remove. Save all fasteners for re-attachment.

PHOTO 5



7. Pull the inner fender back and remove the two 10 MM head bolts that secure the front fascia to the front fender. A long extension and 10 MM socket will be necessary for this.

PHOTO 6



8. Remove the fascia and grille as an assemble.

STEP II DISASSEMBLE THE FASCIA

1. Remove the driving lights from the fascia using a 10 MM socket and ratchet.
2. Remove the vertical support bar by first removing the two retaining rings from the grille center support bar to the impact bar. Use side cut pliers and cut and pull off. New retaining rings are supplied for re-assemble.

PHOTO 6



3. Remove the two 10 MM head speed nuts attaching the " Ford " Emblem to the center support bar. Remove logo and support bar.
4. Remove the four silver clips that secure the grille to the fascia, Use a panel removal tool for this.

PHOTO 7



5. Separate the grille from the fascia by prying the tabs with a panel removal tool. This is not an easy operation. If you like you can cut off the tabs if you have no intention of ever using the OEM fascia again. This is ONLY a suggestion.

PHOTO 8



PHOTO 9



PHOTO 10



6. Remove the four tree fasteners from the bottom side of grille.

PHOTO 11



7. Set the OEM fascia on the ground and drill out the rivet using a 5/32 drill bit.

PHOTO 12



PHOTO 13



8. Remove the retaining ring using a pair of side-cut pliers.

PHOTO 14



9. Remove the white plastic support

PHOTO 15



10. Remove the impac / reinforcement bar from the fascia. With an 1/8" frive punch drive out the center pin in the push mount rivets. Use your panel removal tool and pry out the body.

PHOTO 16



PHOTO 17

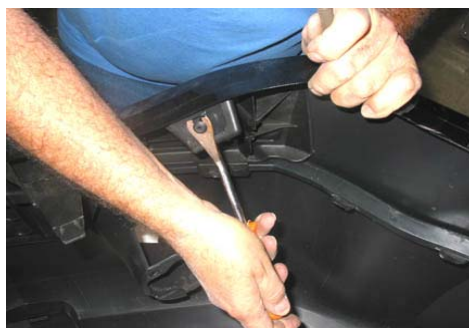


PHOTO 18



STEP III

ASSEMBLE OF FASCIA

1. Drill the marked mounting holes for the driving lamps with a 5/16" drill bit and install the driving lamps.
2. Install the white plastic support removed from the OEM fascia into the SSE fascia. Install the new retaining rings onto the white posts. Drill out the corner hole where the rivet was removed with a 1/4" drill bit and install the white push mount rivet supplied. Push the rivet body into the hole and then the center pin. DO NOT leave this part off.
3. Attach the grille shell to fascia by snapping the tabs into the slots. Secure with the clips removed. If these clips were destroyed in removal use the new type of clips supplied. The OEM type is preferred.
4. Place the impact / reinforcement bar into the new fascia.
5. Install the vertical brace using the speed nuts removed with the " Ford " logo and two of the 6 MM push nut fasteners (Provided).
6. If installing the Speed Grille in the fascia. Do that at this time.

STEP IV

INSTALLING FASCIA

1. With the aid of another person install the SSE fascia to body. Make sure the horizontal tabs on the reinforcement brace, slides into the slots protruding out from the core support just beneath the headlights. The side corners of fascia will " snap " into place. Install the 6 MM head bolts removed in step I # 7.
2. Drill two 5/32" holes the front wheel well lip on fascia to match the existing screw holes in the inner fender and install the two 7 MM head screws removed in step I . Install the 5 MM head screw that was also removed in the hole in the inner fender.
3. Push the reinforcement bar toward the front of the fascia. Drill a 1/8" hole through the horizontal slot protruding out from the core support and into the impac bar. Insert the # 14 truss head phillips stainless steel screw (provided) and tighten snugly.
4. Use the new tree push in fasteners and re-attach the rubber apron to the tubular crossmember.
5. Reach in behind the fascia and plug in the driving lights.
6. Install the head lamps being sure to plug in all of the connectors.
7. Install the four # 30 torx screws attaching th grille shell to panel.
8. Re-connect the rubber air deflector to the grille shell using the new tree push in fasteners.
9. Install the top cover and fasten with the OEM fasteners removed in step I .
10. Test all lights for operation before driving.



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005-71304
CHIN SPOILER
FITS 2007
FORD EXPEDITION
GENERATION 1 FASCIA
P.N. 950-70836

INSTALLATION INSTRUCTIONS

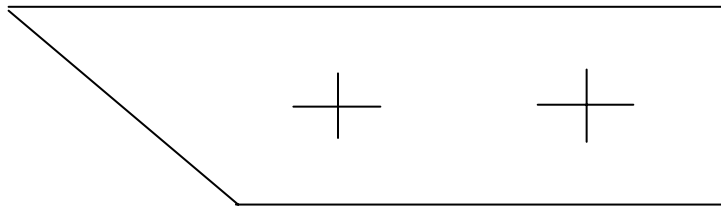
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PARTS LIST					
1	Chin Spoiler	1	Instruction Sheet	1	Fiberglass Paint Prep Sheet
4	# 10 Flat Washers	1	Street Scene Decal		
4	10/32" X 1" Screws # 70918				
4	10/32 Threaded Inserts # 70917				

TOOL LIST
Drill Motor, 7/32" Drill Bit, 7 MM Drill Bit, 5 MM Hex Wrench (Allen), Phillips Screwdriver

1. Drill 2 7 MM holes in each side of the fiberglass chin spoiler as shown on the drawing below.



2. Screw in the threaded inserts into the holes using an allen wrench. Tighten so that the insert is flush with the side.
3. Install the chin spoiler to the bottom of the fascia so that the bottom edge is aligned with the bottom of the fascia.
4. Mark and drill two 7/32" holes into the fascia. Install 10/32 screws and washers into the holes drilled and then screw to the inserts in the chin spoiler.