



365 McCormick Avenue
 Costa Mesa, Ca. 92626
 Phone (714) 426-0590 Fax (714) 426-0591

950-76163 BLACK CHROME
 950-78163 CHROME FINISH
 950-79163 STAINLESS STEEL
 2007
 GMC YUKON
 SPEED GRILLE INSERT

INSTALLATION INSTRUCTIONS

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation.

PARTS LIST					
1	Speed Grille Insert	1	Instruction Sheet	2	1/8" Self Locking External Retaining Ring
1	Care For Grilles	1	Street Scene Emblem		
4	Plastic Retainer Nuts # 11719 Black			3	11" Cable Tie # 10060
4	# 14 X 3/4" SS Thru Head Screws # 70956			4	1/4" SS Flat Washers
8	# 6 X 1/2" Self Drilling Screws # 06050				
4	Alum Brackets # 66180 Black Anodized				

TOOL LIST
7 MM Socket, 10 MM Socket, Ratchet, Extension, Side Cut Pliers, # 1 Phillips Screwdriver, # 2 Phillips Screwdriver

1. Open hood.
2. Remove the four 10 MM head screws across the top of grille.
3. Remove the 7 MM head screw at each corner of grille.
4. Remove the two 10 MM head sem's bolt to the right and left of grille attaching it to the core support.
5. It is not necessary to remove the grille shell from the front fascia. This option will be up to you. Pull the grille and fascia forward and reach in and un-snap the " GMC " logo from the grille shell by depressing the four tabs securing it to the shell.
6. Snap the four plastic retainer nuts into the four black Alum Brackets. See photos 1 & 2

PHOTO 1

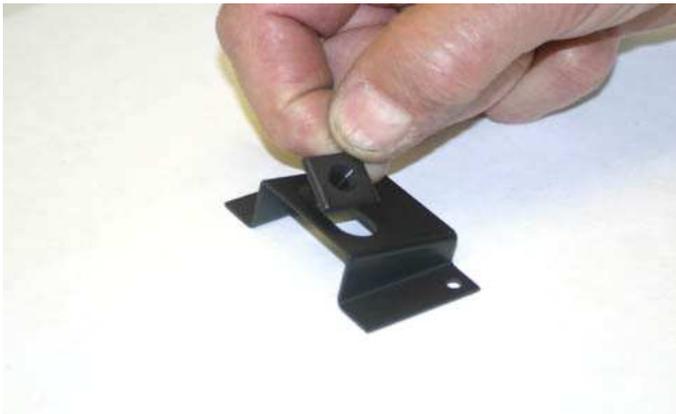


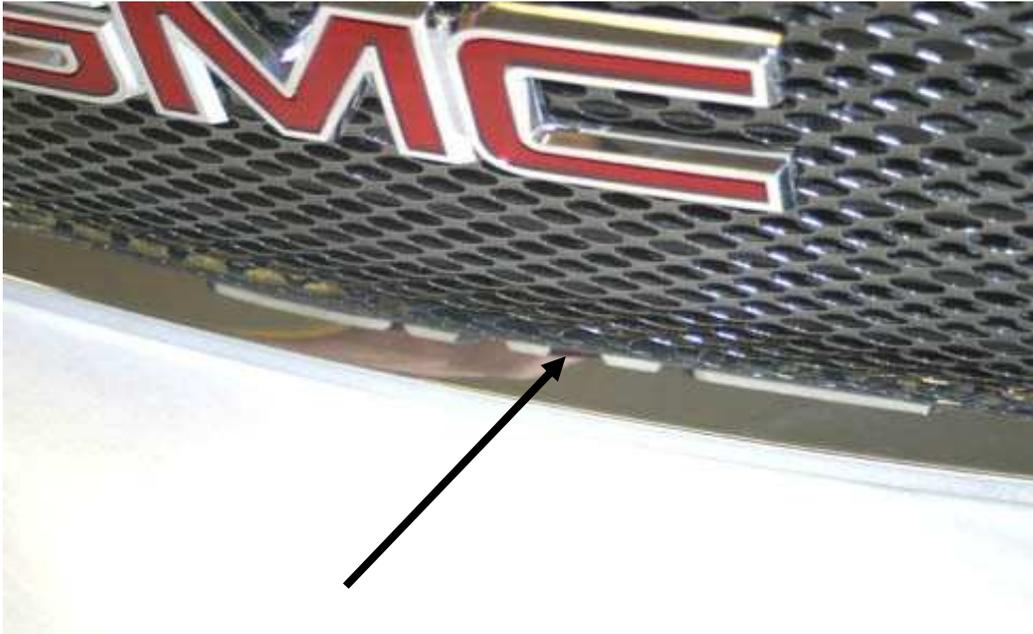
PHOTO 2



7. Set the Speed Grille over the grille making sure the bottom of the Speed Grille lays over the black plastic edge. Tape into position.

THE SPEED GRILLE™ may be covered by one or more of the following U.S. Patents: D427,119,D425,834,D421,585,D420,961,D420,960,D420,959, and D420,958 may be covered by one or more pending U.S. Patent applications.

PHOTO 3



8. Install the alum brackets with the retainer nut installed under the Speed Grille and on top of grille shell with the taller side facing the front of vehicle.

PHOTO 4



9. Position the brackets as shown in the photo below. Install the SS thuss head screws through the open " HOOP " on grille and into the plastic nut. Center the screw and tighten, keeping the alum bracket parallel to the Speed Grille.

PHOTO



10. Secure the alum brackets to the grille shell top with the # 6 self drilling screws. Hold the top of the Speed Grille in and install the screws into the alum brackets and into the grille shell. No drilling is necessary. Apply downward pressure while screwing.

PHOTO



11. Secure the bottom side of Speed Grille to the grille shell by pulling back the fascia and inserting the cable ties into the loop of Speed Grille and around the bar in grille shell.

PHOTO 5



12. If you would like to retain the " GMC " logo cut off the four retaining tabs on emblem DO NOT cut off the two round pins on emblem. Insert the round pins through the hoop in Speed Grille and into the holes in the grille shell.

PHOTO



PHOTO



PHOTO



13. Secure from back side with the Speed Nuts provided. Push tight only until the emblem is setting snugly against the Speed Grille. DO NOT over tighten and distort the grille face.

PHOTO



14. Install all fasteners removed in step 2 & 3 and four.