



STREET SCENE EQUIPMENT, INC.

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INSTALLATION INSTRUCTIONS

950-77700 SATIN FINISH
 &
 950-78700 CHROME FINISH
 SPEED GRILLE
 1997 - 1998
 FORD F-150
 W / HONEYCOMB GRILLE
 ONLY

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation. **NOTE: No Drilling is required.**

PARTS LIST					
1	Speed Grille Section	1	Instruction Sheet	11	Attaching Clips # 71099
		1	Street Scene Emblem		

TOOL LIST
Safety Glasses, Gloves, Grinder, Or File, 7MM Socket, Ratchet, Extension, Phillips & Flat Blade Screwdriver

INSTALLATION INSTRUCTIONS

1997-1998 FORD XLT & LARIAT MODELS ONLY & F-150 & LIGHT DUTY F-250

1. Before beginning installation be sure to wear proper eye protection.
2. Remove the grille shell from the vehicle. Open the hood and remove the black ABS cover from grille to the radiator shroud. Remove the 8 phillips head screws on the retaining clips, lift cover up and remove the retaining clips.
3. Remove the turn signal / parking lamp assemblies by removing the 7MM head bolt at the inside corners behind each lamp. Grasp lamp and pull straight forward to remove. Lift the locking tabs on bulb socket and turn 1/4 turn CCW to remove.
4. Remove the 10 phillips head screws securing the grille shell. Six are located across the top edge of grille and two are located at each side behind the parking / turnsignal lamps.
5. On the F-150 4WD, and the Expedition 2WD and 4WD it will be necessary to remove the black filler beneath the grille shell and above the bumper, under each headlamp. With a flat blade screwdriver, pry down the retaining clips across the bottom of the grille and remove. On the F-150 2WD remove the two clips attaching the filler to fender at each side. NOTE: filler will be removed with grille shell.
6. Reach up throught the bumper opening to the underside of the grille. Depress the metal retainers located 12 inches right and left of center to release the grille from the panel.
7. Gently pull grille shell forward and remove.

INSTALLING THE SPEED GRILLE F-150 & F-250

1. Set the grille shell on a soft, covered, clean work bench or table. Remove the Ford emblem. **NOTE:** the emblem if desired may be installed in the center of the Speed Grille before installing into the grille shell.
2. Install the Speed Grille insert into the center opening of the grille shell. From the back side mark the location of the attaching clips at the triangular holes of the grille shell, to line up with the holes of the return edges of the Speed Grille insert. Grind or file a notch 3/16" to 1/4" deep on the edge.
3. Install clips so that the barbs inside the holes of the grille return edge. Install 6 clips across the top and 5 clips on the bottom. Install clips at each side of the top center, clips at each end and clips between. Install clips at bottom center, clips at each end and clips between. NOTE: Grind notches only deep enough for the barbs to reach holes for a tight grille insert fit.
4. Re-install grille shell on the vehicle with the original fasteners.

THE SPEED GRILLE™ may be covered by one or more of the following U.S. Patents: D427,119,D425,834,D421,585,D420,961,D420,960,D420,959, and D420,958 may be covered by one or more pending U.S. Patent applications.



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**950-77700 SATIN FINISH
 &
 950-78700 CHROME FINISH
 SPEED GRILLE
 1997 - 1998
 FORD EXPEDITION
 EDDIE BAUER ONLY**

INSTALLATION INSTRUCTIONS

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation. Installation time is approximately 45 minutes. **NOTE: No Drilling is required. Stock Mesh Grille Must Be Cut Out Of Grille Frame.**

PARTS LIST					
1	Speed Grille Section	1	Instruction Sheet	12	Attaching Clips # 71098
		1	Street Scene Emblem		

TOOL LIST
Safety Glasses, Gloves, Cutting Disk Or Hack Saw (To Cut Plastic) 7MM Socket, Ratchet, Extension, 80 & 150 Grit Sandpaper, Satin Or Flat Black Paint, Masking Tape, Phillips & Flat Blade Screwdriver.

1. Before beginning installation be sure to wear proper eye protection.
2. Remove the grille shell from the vehicle. Open the hood and remove the black ABS cover from the grille to the radiator shroud . Remove the 8 phillips head screws on the retaining clips,
3. Remove the turn signal / parking lamp assemblies by removing the 7MM head bolt at the inside corners behind grille above each lamp. Grasp lamp and pull straight forward to remove. Lift the locking tabs on bulb socket and turn 1/4 turn CCW to remove.
4. Remove the 10 phillips head screws securing the grille shell. Six are located across the top edge on grille and two are located at each side behind the parking / turn signal lamps.
5. On th F-150 4WD, and the Expedition 2WD & 4WD it will be necessary to remove the black filler beneath the grille shell and above the bumper, under each headlamp. With a flat blade screwdriver pry down the retaining clips across the bottom of the grille and remove. **NOTE:** filler will be removed with the grille shell.
6. Reach up through the bumper opening to the underside of the grille. Depress the metal retainers located 12 inches right & left of center to release the grille from the panel.
7. Gently pull grille shell forward and remove.

INSTALLING THE SPEED GRILLE - EXPEDITION ONLY

1. Cut out the " Grids " grille sections as close as possible without damaging the horizontal sides or the vertical sides of the opening. The grid sections can be cut out with a rotary cutting disc, a saber saw, or a hack saw blade. Always protect your hands with gloves when using cutting tools.
2. Carefully grind away protruding edges remaining from the grid cuts, don't grind into the sides of the grille shell. Sand the cut edges flush, first with 80 grit sandpaper, then finish sand with 150 grit. Mask off the grille shell to the edge of the removed grids (unless you want to color match the entire shell, XLT only) then paint the grille opening edges satin or flat black.
3. Carefully install the Speed Grille insert into the opening so that the front side is flush to the painted edge.
4. From the backside of the grille, install the attaching clips (12, one inch long). Install 5 Speed clips across the top and 5 clips along the bottom and one on each side.
5. Make sure the Speed Grille insert is properly aligned and securely fastened, (barbs on clips are grabbing inside holes on insert), then reinstall the grille shell on the vehicle with the original fasteners.

NOTE: The Ford emblem May Be Install In The Center Of The Speed Grille For A " Custom " Factory Look

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