



STREET SCENE EQUIPMENT, INC.

365 McCormick Avenue

Costa Mesa, CA. 92626

Phone (714) 426-0590 Fax (714) 426-0591

950-77135

SPEED GRILLE

GMC "S" SERIES

1994- 1997

MAIN GRILLE

INSTALLATION INSTRUCTIONS

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation. Installation time is approximately 1 hour, 15 minutes.

PARTS LIST

1	Speed Grille Section	1	Instruction Sheet	12	Attaching Clips (#71098)
		1	Street Scene Decal	1	Got Street Scene Decal

TOOL LIST

3/8" Ratchet, 3/8" Drive 6" Extension, 3/8" Drive 7MM Socket, Hacksaw Blade, Sandpaper, Safety Glasses

1. Before beginning installation be sure to wear proper eye protection.
2. Open the hood. Remove the four 7 MM screws fastening the grille at the top. Remove the two remaining 7 MM screws in the center of the grille above and below the GMC emblem.
3. Gently pull grille from the bottom to release the clips attaching it to the core support. (Be carefull not to scratch the bumper when removing). **TIP:** Lay masking tape over the top surface of the bumper.
4. Set grille on a soft, covered, clean work bench or table.
5. Use a hacksaw blade and cut out the grid grille section as close as possible without damaging the horizontal bars or vertical sides.
6. Carefully grind away any protruding edges remaining from the " Grid " cuts. Sand the cut edges flush first with 80 grit sandpaper, then with 150 grit. Mask off the ring and paint the grille shell edges, satin or flat black.
7. Remove the " Speed Grille " from it's package and install from the front side of the grille shell. Attach with 5 clips across the bottom and 4 clips across the top. Install one at the bottom center, clips at each end, then centered between. Install a clip at bottom on each side of the vertical gussett and one at each end.
8. Make sure the Speed Grille is positioned properly and that the barbs on the clips are locked into the holes in the Speed Grille. Pull clips back to keep grille insert tight.
9. Re-install grille shell into the truck reversing the removal procedure.
10. Test all lights for proper operation.

