

STREET SCENE EQUIPMENT, INC.

365 McCormick Avenue Costa Mesa, CA. 92626 Phone (714) 426-0590 Fax (714) 426-0591 950-77400 SPEED GRILLE 95 - UP CHEVY ASTRO VAN MAIN GRILLE

INSTALLATION INSTRUCTIONS

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation. Installation time is approximately 1 hour.

PARTS LIST					
1	Upper Grille Section	1	Instruction Sheet	12	Attaching Clips (#71098)
1	Lower Grille Section	1	Street Scene Decal	1	Got Street Scene Decal
		4	Tinnerman Nuts	4	# 12 Washerhead Screws
TOOL LIST					
Drill Motor, 11/64" Drill Bit, #15 Torx Screwdriver, 7MM Socket, 6" Extension, Ratchet, Safety Glasses					

- 1. Before beginning installation be sure to wear proper eye protection.
- 2. Remove the two # 15 torx screws securing each turn signal / parking light assembly. Holding the lamp assembly in one hand, depress the lever on the bulb assembly and turn counter clockwise to remove.
- 3. Remove the two 7MM screws located behind each lamp.
- 4. Remove the 7MM screws centered beneath the lower grille bar.
- **5.** Open hood and remove the three 7MM screws attaching the top of the grille shell to the core support and remove the grille assembly.
- 6. Set grille shell on a clean covered table or work bench.

NOTE: The Silver Bars Of The OEM Grille Can Be Painted For A High Contrast, Richer Look.

- 7. Remove Speed Grille sections from packages. Each section is labeled for it's location.
- 8. Install lower Speed Grille section by inserting the bottom side of the grille above the bottom horizontal bar. Install clips, (flat side towards grille insert) 2" from each end. Push the top of the section into the lower opening and install clips 2 1/4" from each end. Make sure grille insert is fully set into proper position. (Grille will be resting on the black protion of the horizontal bar). Install two more clips across the top and bottom of Speed Grille, 11 3/4" inward from outside clips. NOTE: Barbs on clips should grab the inside of hole on th Speed Grille insert.
- **9.** Install the upper Speed Grille by inserting the top of the grille <u>below</u> the upper horizontal bar. Carefully push the bottom side in, making sure grille is properly set in position, as decribed in step 8. Install the bottom clips 2" from each end and 12 1/4" inward from outside clips. To secure the top side, drill four 11/64" holes centered in sliver painted horizontal crossbar. Drill holes 1 3/4" from each end and 12 3/4" inward from outside holes. Install the four washerhead screws provided and secure with tinnerman nuts. Tighten snugly. Over tightening will distort the top horizontal grille bar.
- **10.** Re-install the grille shell onto th vehicle in reverse of th removal procedure.
- **11.** Check all lights before driving.

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