



STREET SCENE EQUIPMENT, INC.

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2004

VOLVO S60R / V70R

SPEED GRILLE INSERT

MAIN GRILLE

INSTALLATION INSTRUCTIONS

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation.

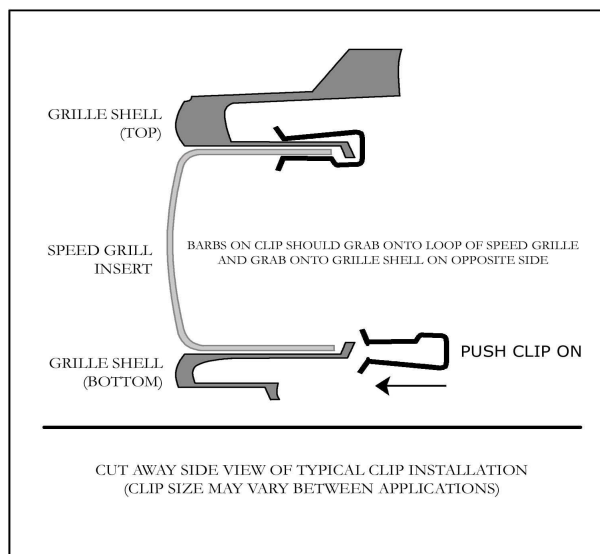
NOTE: It will be necessary to remove the front facia to install Speed Grille

PARTS LIST					
1	Speed Grille Insert	1	Instruction Sheet	8	Installation Clips # 71093
		1	Street Scene Emblem	1	Care For Grilles

TOOL LIST	
12 MM Socket, 8 MM Socket, Ratchet, Extension, Saw, Silver Paint	

1. Remove the headlight wipers by flipping up the cap and removing the 8 MM nut securing it.
2. Remove the fasteners located in the lower corners of the right and left wheel wells.
3. Open hood. Remove the six fasteners across the top side of facia. To do this push the center in and pry out the fastener. Save all fasteners for re-assemble.
4. Remove the black impac strips.
5. Remove the two 12 MM head bolts that are now exposed.
6. Un-snap facia at the wheel well ends and remove.
7. Set on table or bench.
8. Depress the eight tabs to remove grille shell from facia.
9. Cut out the horizontal and vertical bars in grille shell. Sand and paint with silver spray paint.
10. Snap grille shell into facia.
11. Install the Speed Grille into the shell. Clip Speed Grille to grille shell using four clips across the top and four across the bottom. Refer to illustration for installation procedure.
12. Install front facia in reverse order of removal.

TYPICAL CLIP INSTALLATION



THE SPEED GRILLE™ may be covered by one or more of the following U.S. Patents: D427,119,D425,834,D421,585,D420,961,D420,960,D420,959, and D420,958 may be covered by one or more pending U.S. Patent applications.

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