



STREET SCENE EQUIPMENT, INC.

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INSTALLATION INSTRUCTIONS

950-76718 BLACK CHROME
&
950-77718 SATIN FINISH
&
950-78718 CHROME FINISH
SPEED GRILLE
1999 - 2000
FORD LIGHTING
MAIN GRILLE

VERY IMPORTANT ! Read and understand all directions and check the following parts list before starting installation.

Note: No Drilling Is Required

PARTS LIST					
1	Speed Grille Section	1	Instruction Sheet	8	Wide Attaching Clips # 71096
2	Washers	1	Street Scene Emblem	8	Long Attaching Clips # 71099

TOOL LIST	
Safety glasses, 7mm socket, ratchet, extension, phillips & flat blade screwdriver, gloves, grinder, or file.	

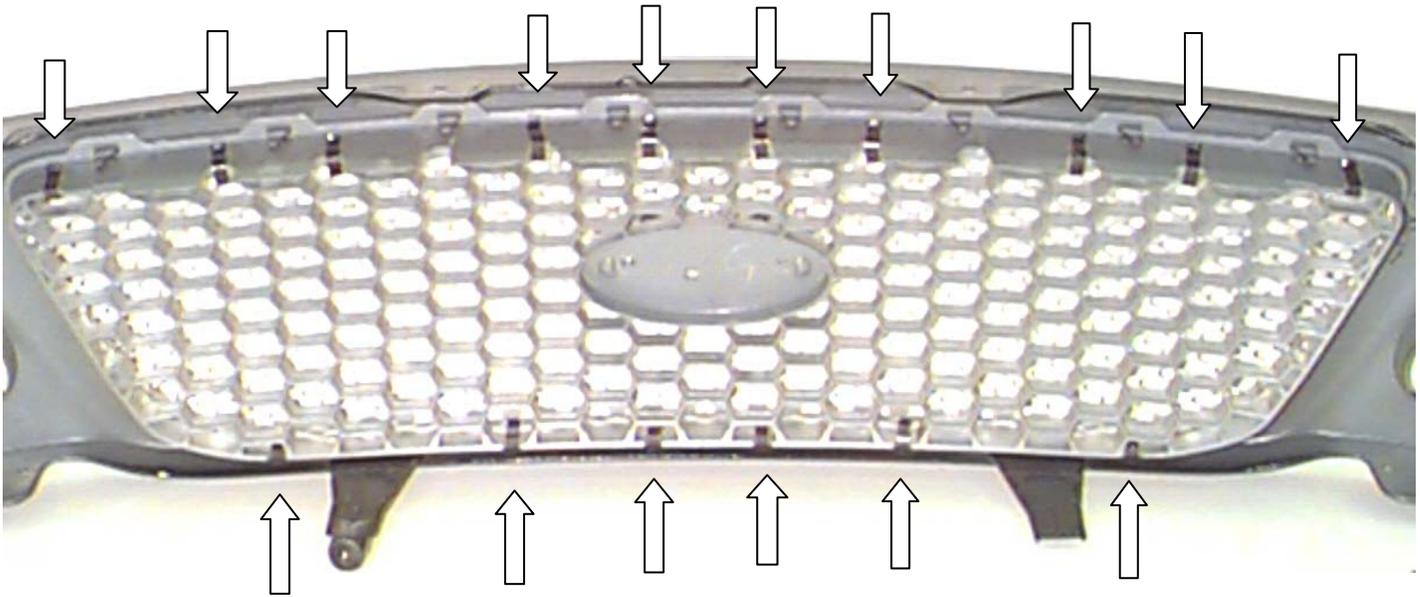
1. Before beginning installation be sure to wear proper eye protection.
2. Remove the grille shell from the vehicle. Open the hood and remove the black ABS cover from grille to the radiator shroud. Remove the 8 phillips head screws on the retaining clips, lift cover up and remove the retaining clips.
3. Remove the turn signal / parking lamp assemblies by removing the 7mm head bolt at the inside corners behind grille above each lamp. Grasp lamp and pull straight to remove. Lift the locking tabs on bulb socket and turn 1/4 turn CCW to remove.
4. Remove the 10 phillips head screws securing the grille shell. Six are located across the top edge of grille and two are located at each side behind the parking / turn signal lamps.
5. Reach up through the bumper opening to the underside of the grille. Depress the metal retainers located 12 inches right and left of center to release the grille from the panel.
6. Gently pull grille shell forward and remove.

Installing the Speed Grille

1. Set the grille shell on a soft, covered, clean work bench or table. Remove the Ford emblem, **Note:** the emblem if desired may be installed in the center of the " Speed Grille " before installing into the grille shell. Use the flat washers provided under the nuts.
2. With the inside of grilleshell facing up, refer to photo for proper attaching clips location. Grind or file a notch 3/16" to 1/4" deep on the edge at each location where needed. NOTE: Photo on other side.

THE SPEED GRILLE™ may be covered by one or more of the following U.S. Patents: D427,119,D425,834,D421,585,D420,961,D420,960,D420,959, and D420,958 may be covered by one or more pending U.S. Patent applications.

CONTINUE



3. Install the Speed Grille insert into the grille shell. Gently push into opening to seat. Install clips so that the barbs grab inside the holes of the grille return edge. Install 6 narrow clips across the bottom and 2 narrow clips at the top right and left outside corners, and 8 wide clips across the top. Install with flat side facing out. NOTE: Grind notches only deep enough for the barbs to reach holes for a tight grille insert fit.
4. Re-install grille shell on the vehicle with the original fasteners.

