



## STREET SCENE EQUIPMENT, INC.

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### INSTALLATION INSTRUCTIONS

950-77180 SATIN FINISH

&

950-78180 CHROME FINISH

2002 - 2005

CADILLAC ESCALADE

MAIN GRILLE

**VERY IMPORTANT !** Read and understand all directions and check the following parts list before starting installation.

#### PARTS LIST

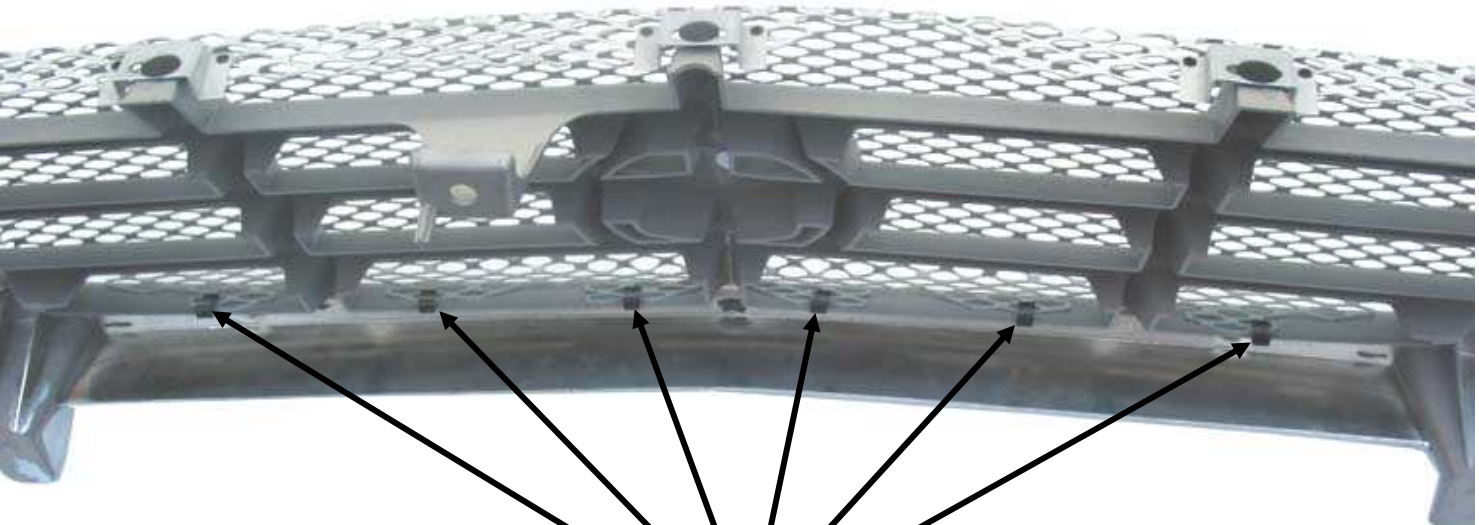
1	Speed Grille Insert	1	Instruction Sheet	6	Installations Clips # 71098
2	11" Tie Strap	1	Street Scene Emblem	1 FT.	2" Wide Double Sided Tape

#### TOOL LIST

Panel Removal Tool Or Flat Blade Screwdriver, Exacto Knife Or Razor Blade, Putty Knife Or " Bondo " Spereder, Black Satin Or Flat Spray Paint, Masking Tape, 10MM Socket, Ratchet, 11/64" Drill Bit  
Side Cut Pliers, Drill Motor

1. Open hood.
2. Remove the ABS cover attached to grille by removing the 8 push in fasteners across the top of grille by pull the center pin up first and then prying out the body.
3. Remove the 10MM fasteners to the right of the grille center. Pull the grille out to un-snap the fasteners and then lift up to remove.
4. Remove the Cadillac emblem on the grille face. Use a putty knife or a " bondo " spreader to slide under it. If accessible use 3M release agent to ease removal. Remove all remaining tape on emblem and grille. Clean well. Mask off the chrome perimeter and the body colored painted area. Paint the silver bars black satin or flat. Let dry.
5. Set the Speed Grille onto the grille shell. " Clip " the bottom from the back side using the clips provided. See photo 1 below and diagram for clip location and clipping procedure. Clip as far in as you can.

**PHOTO 1**

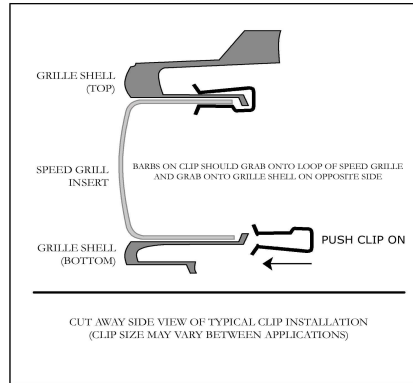


**CLIPS**

6. Drill two 11/64" holes as shown in photo II and insert the tie strap from the back side through one hole and then through the " loop " on Speed Grille and back into the other hole. Pull snugly. Do the same on the other side. Cut off excess. Photo II on other side.

THE SPEED GRILLE™ may be covered by one or more of the following U.S. Patents: D427,119,D425,834,D421,585,D420,961,D420,960,D420,959, and D420,958 may be covered by one or more pending U.S. Patent applications.

## ILLUSTRATION

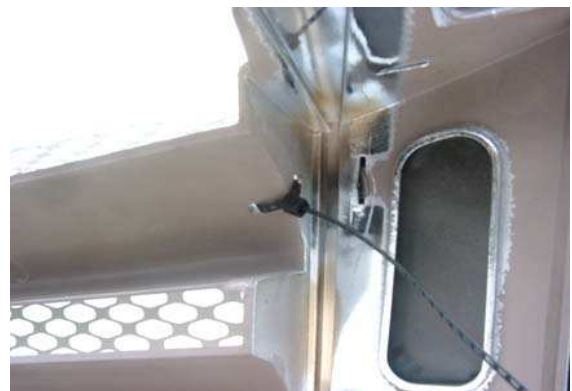


## PHOTO II

**FRONT SIDE**



**BACK SIDE**



7. Apply the supplied two sided tape to the back side of the emblem. With an exacto knife or razor trim off excess tape around perimeter.
8. Install the emblem to Speed Grille face over the silhouette of the logos.
9. Install the grille shell back into vehicle. Snap into position. Install the fasteners removed in step # 3.
10. Trim the ABS cover as shown in photo 3.
11. Install the ABS cover to the top side of grille shell. Gently push the top of Speed Grille so that the slot in bracket aligns with the hole in the top of grille shell. Use the push in fasteners removed in step 2.

## PHOTO III

