

## STREET SCENE EQUIPMENT, INC.

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INSTALLATION INSTRUCTIONS

950-77748 SATIN FINISH & 950-78748 CHROME FINISH 2003 - 2004 LINCOLN NAVIGATOR SPEED GRILLE INSERT

**VERY IMPORTANT!** Read and understand all directions and check the following parts list before starting installation.

**NOTE: CUTTING REQUIRED** 

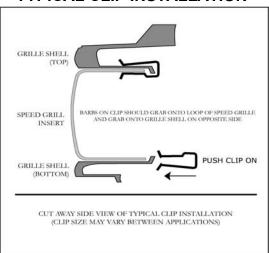
PARTS LIST					
1	Speed Grille Insert	1	Instruction Sheet	18	Installation Clips # 71096
1	Care For Grilles	1	Street Scene Emblem	2	Installation Clips # 71098

## **TOOL LIST**

10 MM Socket, Ratchet, Extension, Masking Tape, Sawzall Or Other Cutting Device, Sand Paper, Satin Black Or Gray Spray Paint

- 1. Open hood.
- **2.** Remove grille shell from vehicle by removing the five nuts across the top securing grille shell to hood. Remove the two bolts on each side on the extensions on each side.
- **3.** Set the grille on a protective covered table or bench.
- 4. Mask over the chrome or painted face of grille shell to protect it from scratching.
- **5.** " **CUT OUT** " all the horizontal and verticle bars, leaving the plastic perimeter.
- **6.** Sand the perimeter and paint with gray or satin black spray paint.
- **7.** Install the Speed Grille insert into the grille shell. Using the two 71098 clips, Clip the sides to grille shell from the back side. Refer to illustration for typical clipping procedure.

## TYPICAL CLIP INSTALLATION



**8.** Clip the top side and bottom side of Speed Grille to grille shell using the eighteen 71096 clips. Clip with the longer (Flat Side) of clip to Speed Grille. Refer to photo for clip placement. Make sure Speed Grille insert is flush with outer side when clipping.

THE SPEED GRILLE™ may be covered by one or more of the following U.S. Patents: D427,119,D425,834,D421,585,D420, 961,D420,960,D420,959, and D420,958 may be covered by one or more pending U.S. Patent applications.

## **PHOTO**



9. Install Grille Shell back into vehicle in the reverse order of removal.